

20th International Water Mist Conference (IWMC)

Experimental Study on Gases Produced from Polymers Burning with Water Mist

- Influence of droplet size of spray -



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27th – 28th October 2021

Warsaw, Poland

Outline

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- Background
- Purpose of this study

II. Test methods

- Water mist characteristics
- Test apparatus set-up

III. Results and Discussion

- Extinguishment of natural polymer
- Extinguishment of thermoplastic polymer
- Toxic gases production

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Background

- **Water mist fire suppression system (WMFSS)** is an alternative instead of bubble, inert gas and halon extinguishing system

- In Japan, water spray fire extinguishing system has been a subjected of many applications such as
 - **Road tunnels**
 - **Parking lots**

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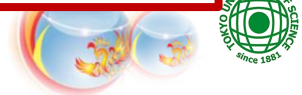
Background

➤ Advantages

- Fire extinguishment with **less facility damage**
- Rapid suffocation when water mists vaporized
- **Environmental friendly** because of water used as an extinguishing agent
- Less amount of water for fire suppression

➤ Problems

- **The possibility of toxic and irritant gases** will be produced during water mist discharge



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Purpose of this study

To study on the combustion produced gases from burning polymers with water mist discharge for fire extinguishment

- There were three types of polymeric materials to be analyzed: **wood cribs, polyethylene and polypropylene.**
- The **two types of water spray nozzles**, which can simulate water mist droplets, were adapted to analyze toxic gases by spraying different size distribution of water droplet.

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Overview

Test apparatus preparation

Preliminary test

Control the enough water droplet on the fuel surface

in water application nozzles

Water flux density

Droplets size and distribution

- ✓ Spraying height
- ✓ Operating pressure

Experiment setup

Water mist discharged on polymer combustion

Visual observation

Temperature

Toxic gas concentration

Obtain and analyze data

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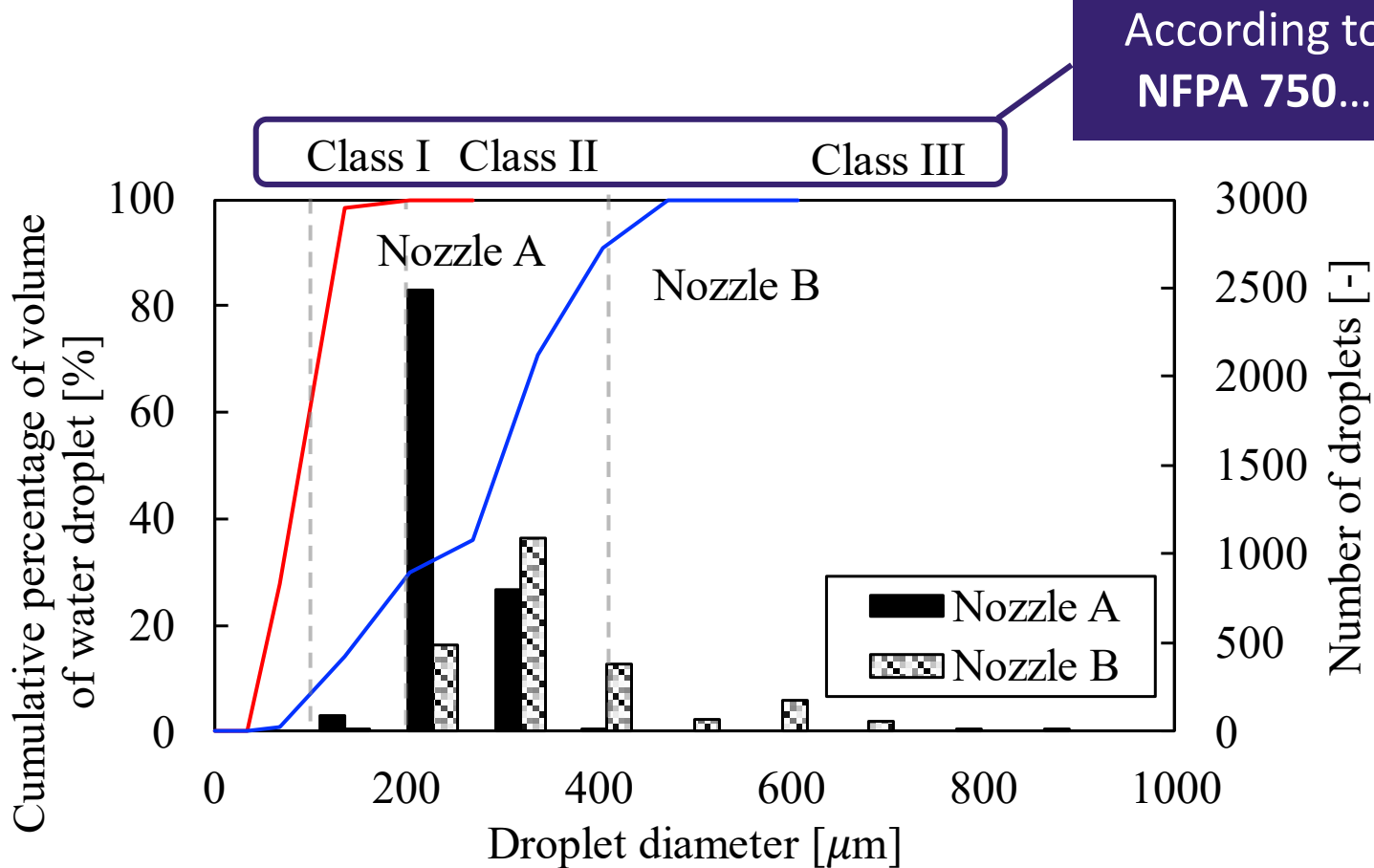
Summary

Water mist characteristics

Ikeuchi company

- **Nozzle A “7KB” characteristics**
 - Operating pressure : 1.0 MPa
 - Spraying height : 20.0 cm
 - Water flux density : 1.625 L/m²min
 - Mean droplet diameter : **106.2 μm**
- **Nozzle B “J” characteristics**
 - Operating pressure : 1.0 MPa
 - Spraying height : 25.0 cm
 - Water flux density : 1.619 L/m²min
 - Mean droplet diameter : **262.7 μm**

Water mist characteristics



Test apparatus setup

- ❑ **Test chamber**
 - 0.7 x 0.7 x 0.9 m³
 - Stainless-steel
- ❑ **Openings**
 - Top
 - Bottom
- ❑ **Low pressure water mist system**

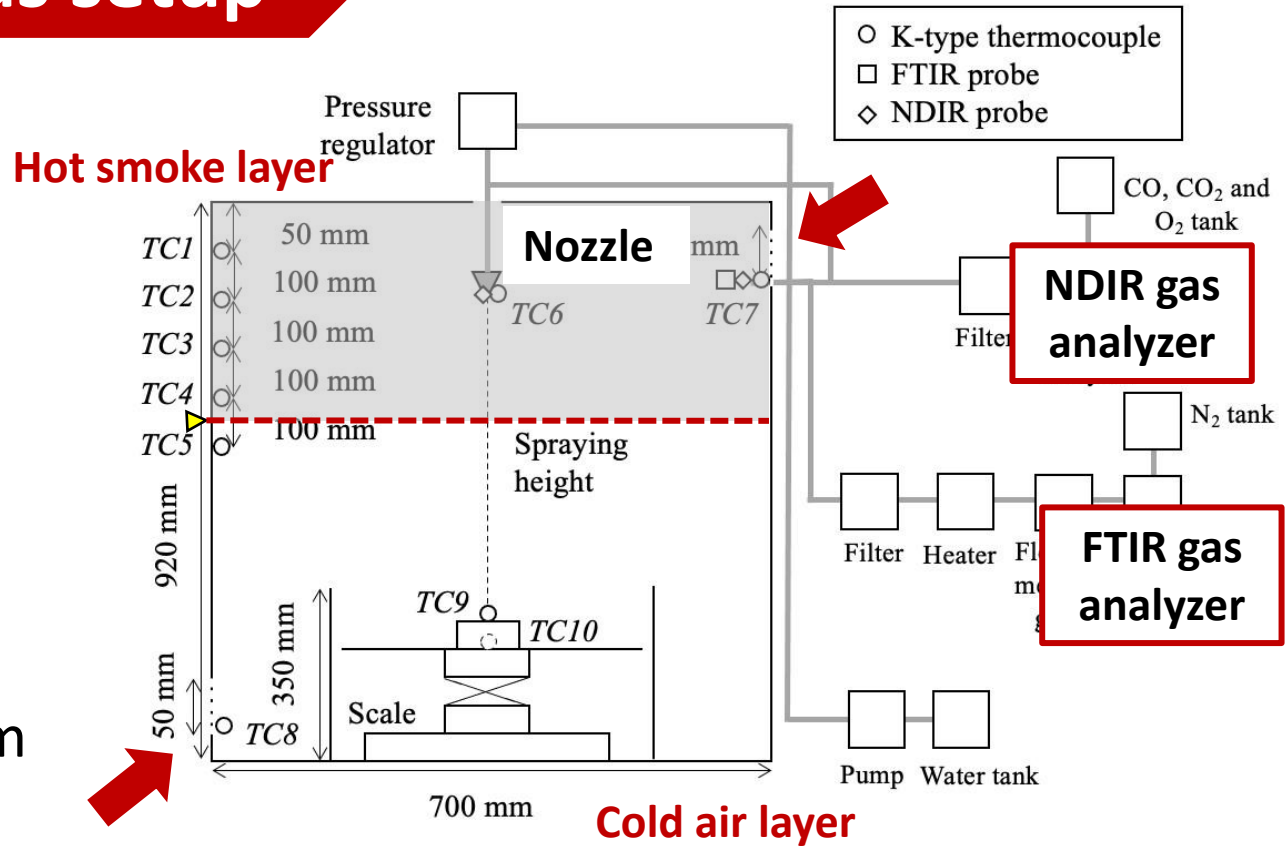


Fig. 3 Schematic diagram of test apparatus setup

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Test sample

Test methods

The test sample was ignited on flammable gel. Water mist was discharged at a certain time when the combustion of polymers was sustained at approximately 2.0-8.0 kW.

Polymer types	Test sample
Natural	Timbers
Synthetic	Polyethylene (PE)
	Polypropylene (PP)



Fig. 4 Test sample configuration

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Extinguishment of natural polymer

Nozzle A

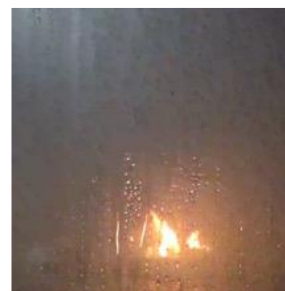
- Wood cribs
- Extinguished



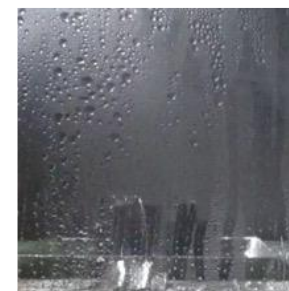
60 s



102 s



240 s



293 s

Nozzle B

- Wood cribs
- Extinguished



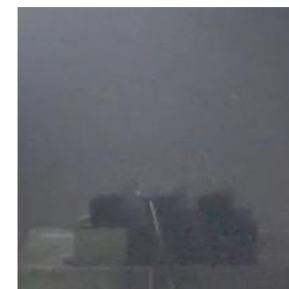
60 s



93 s



100 s



111 s



Water mist activation



Completely extinguished

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Extinguishment of thermoplastic polymer

Nozzle A

- PP
- Extinguished



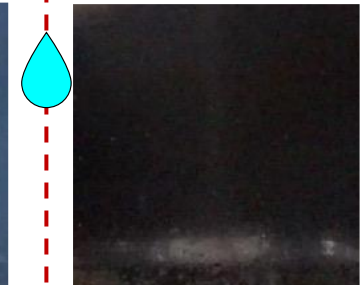
60 s



300 s



326 s



358 s

Nozzle B

- PP
- Extinguished



60 s



297 s



300 s



303 s

 Water spray activation  Completely extinguished

Introduction

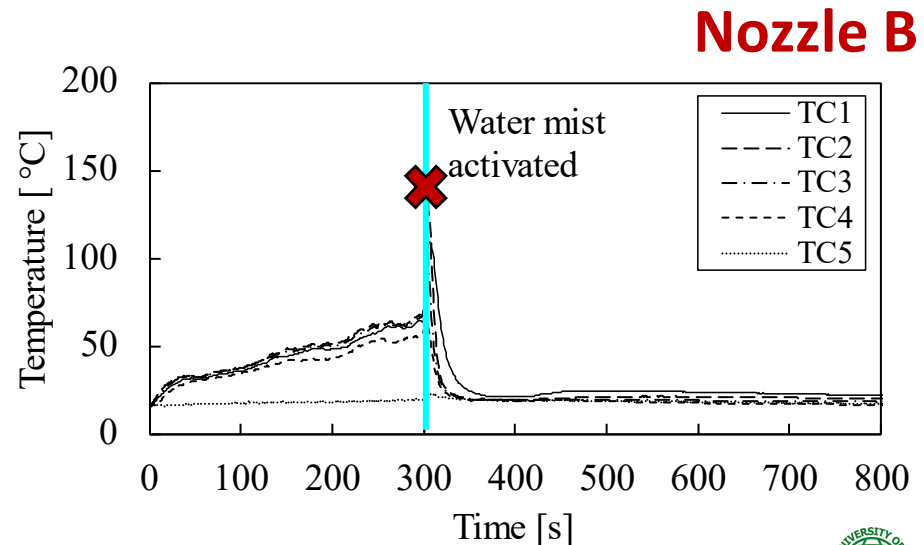
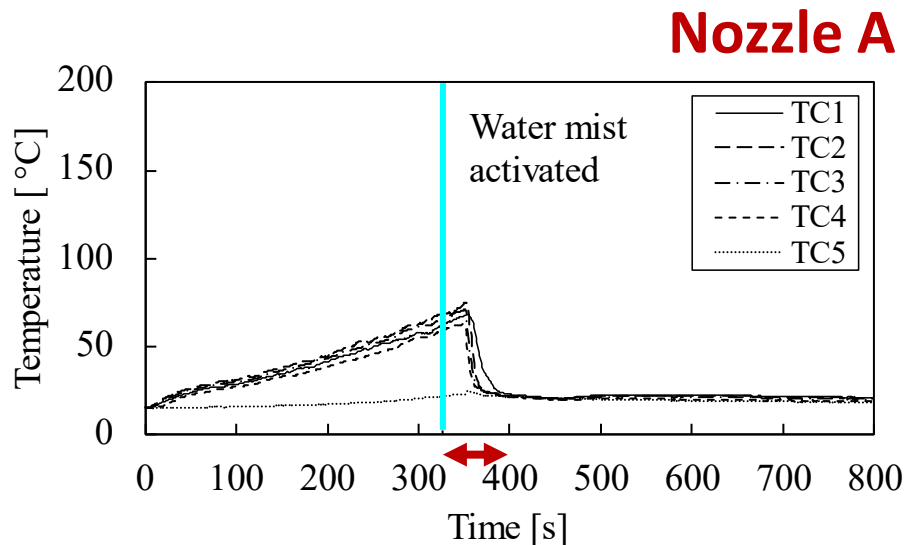
Test Methods

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Temperature

- Test sample: **PP burning** with water mist activation
- **Nozzle A: 20 cm** and **Nozzle B: 25 cm** below the ceiling
- Measured by **thermocouple** (5 positions)



Introduction

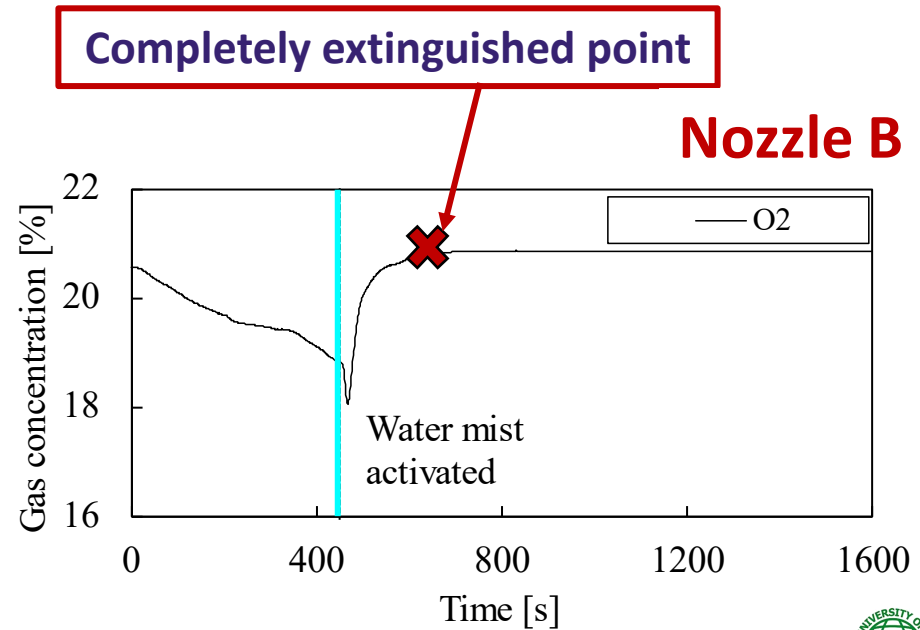
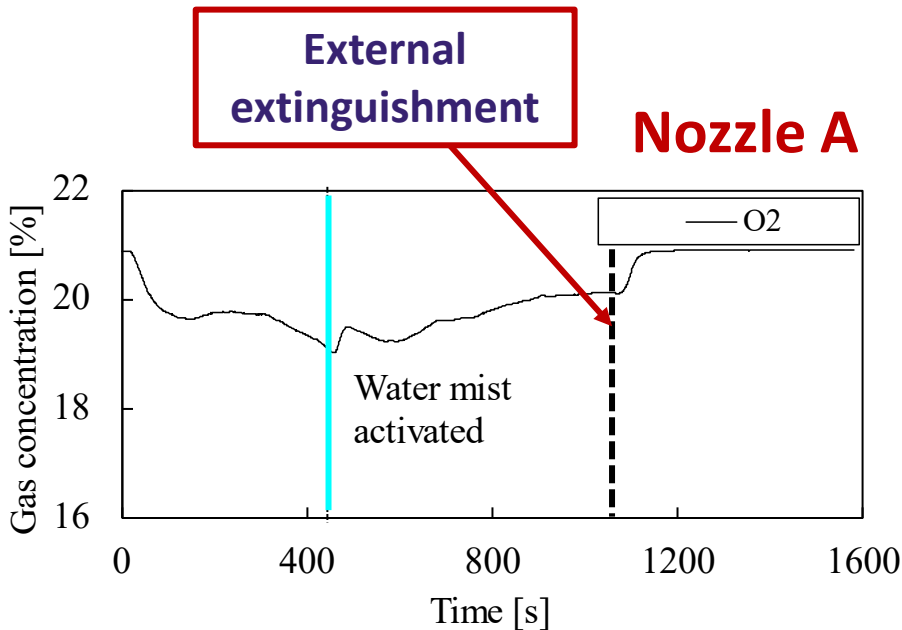
Test Methods

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Oxygen concentrations

- Test sample: **PE burning** with water mist activation
- **Nozzle A: 20 cm** and **Nozzle B: 25 cm** below the ceiling
- Measured by **magnetic oxygen analyzer**



Introduction

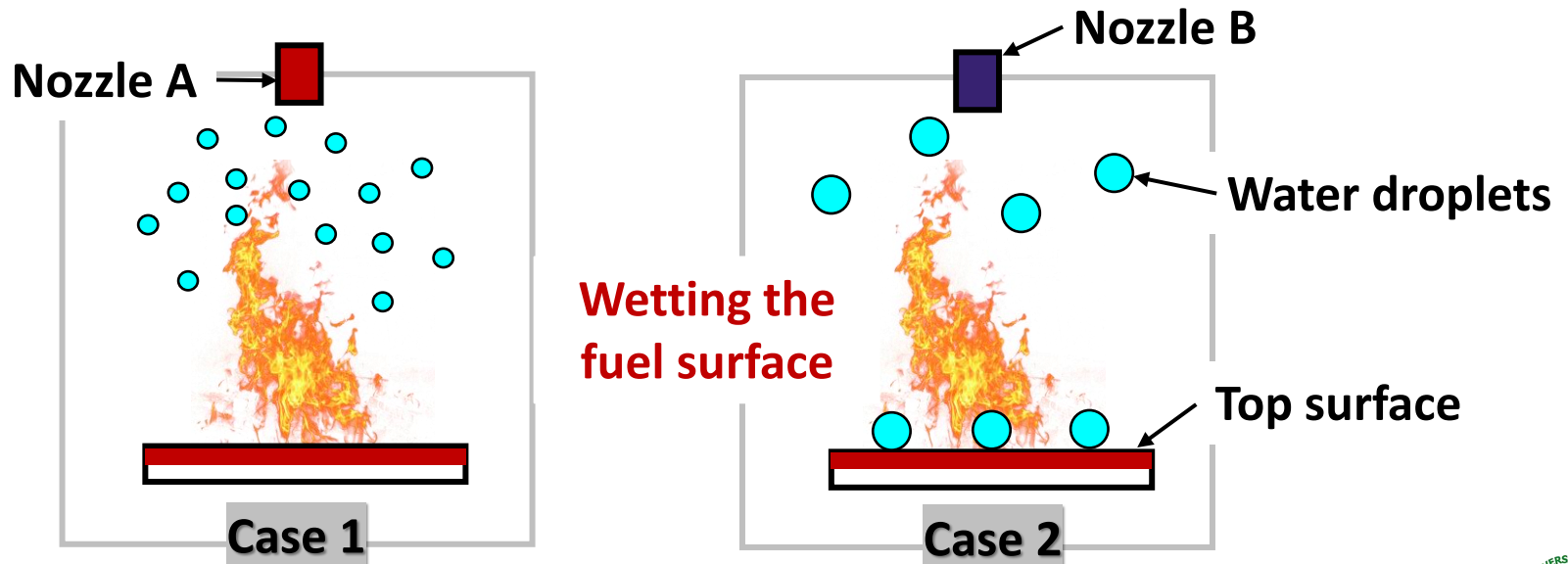
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Discussions

- The flame of burning polymers could be **controlled** or/and **extinguished** depending upon the size of water mist droplets.



Introduction

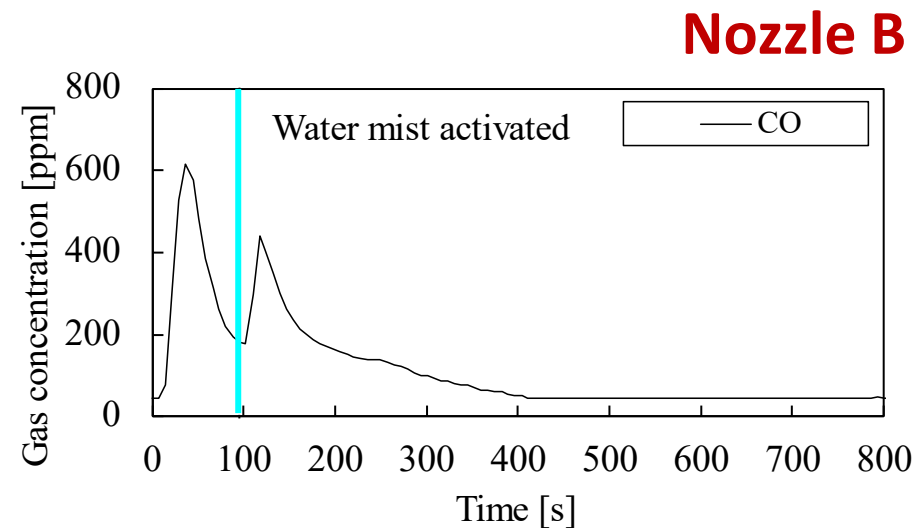
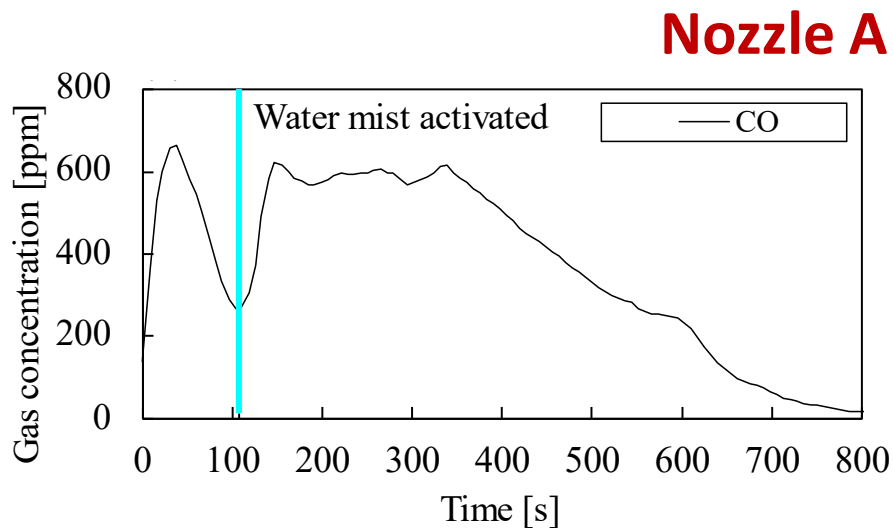
Test Methods

Results and discussion

Summary

Toxic gas concentrations

- Test sample: **wood cribs burning** with water mist activation
- **Nozzle A: 20 cm** and **Nozzle B: 25 cm** below the ceiling
- Measured by **NDIR** gas analyzer

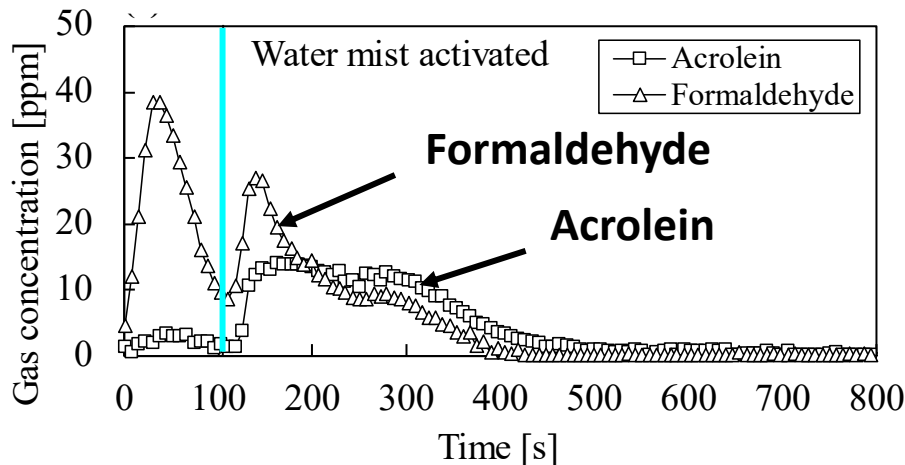


CO: highly toxicity asphyxiant gas

Toxic gas concentrations

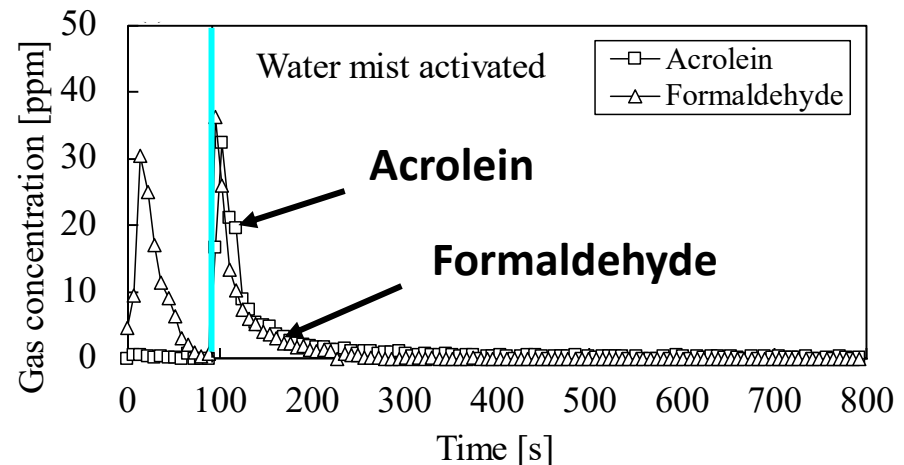
- Test sample: **wood cribs burning** with water mist activation
- **Nozzle A: 20 cm** and **Nozzle B: 25 cm** below the ceiling
- Measured by **FTIR gas analyzer**

Nozzle A



Acrolein: strong irritant for skin and respiratory

Nozzle B



Formaldehyde: eye and nasal irritation

Introduction

Test Methods

Results and discussion

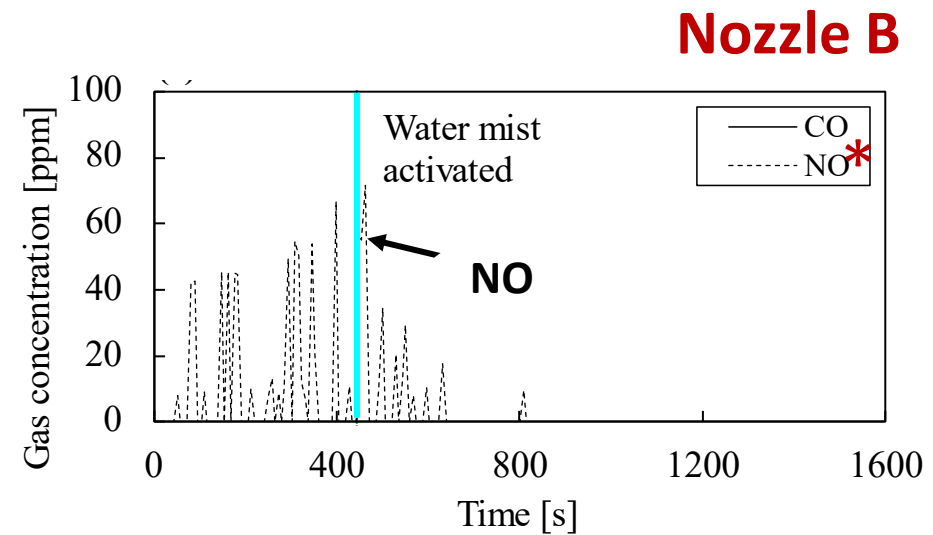
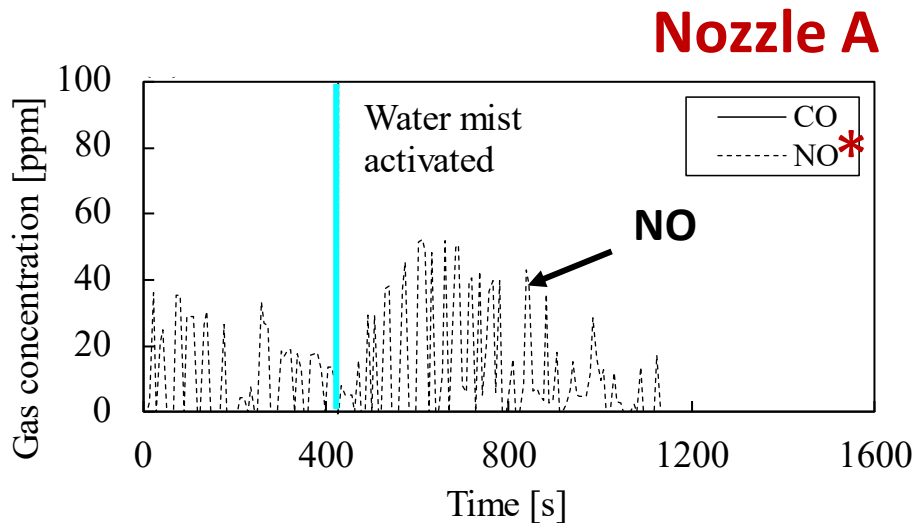
Summary

Discussions

- The asphyxiant gas concentrations especially **CO concentration** was related to water droplet size discharged on natural polymers burning due to water-gas reaction.
- The relatively high concentration of CO accumulated inside the chamber for a long time with the **small size of water mist droplets** on the combustion of polymers.

Toxic gas concentrations

- Test sample: **PE burning** with water mist activation
- **Nozzle A: 20 cm** and **Nozzle B: 25 cm** below the ceiling
- Measured by **NDIR** and **FTIR** gas analyzers



NO: combined with water and forms **nitric acid**

***Ingestion/inhalation are not considered toxic, depending on the dose**

Introduction

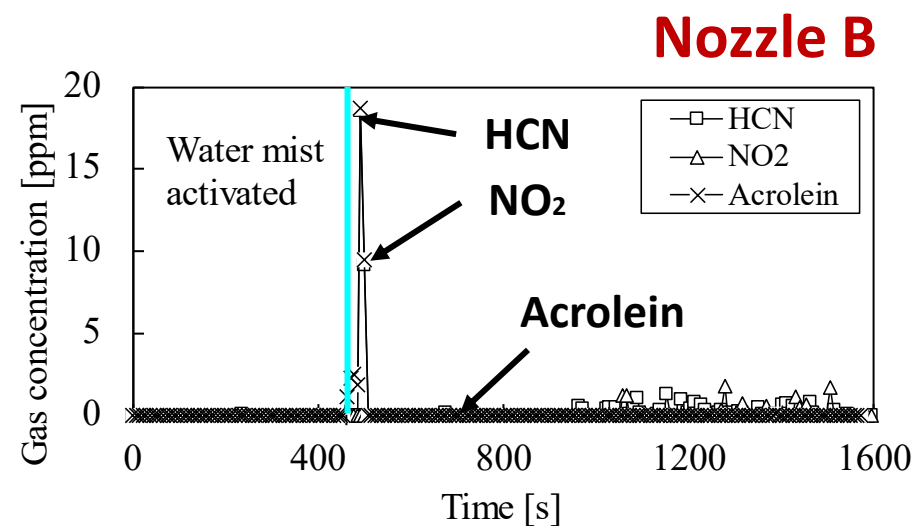
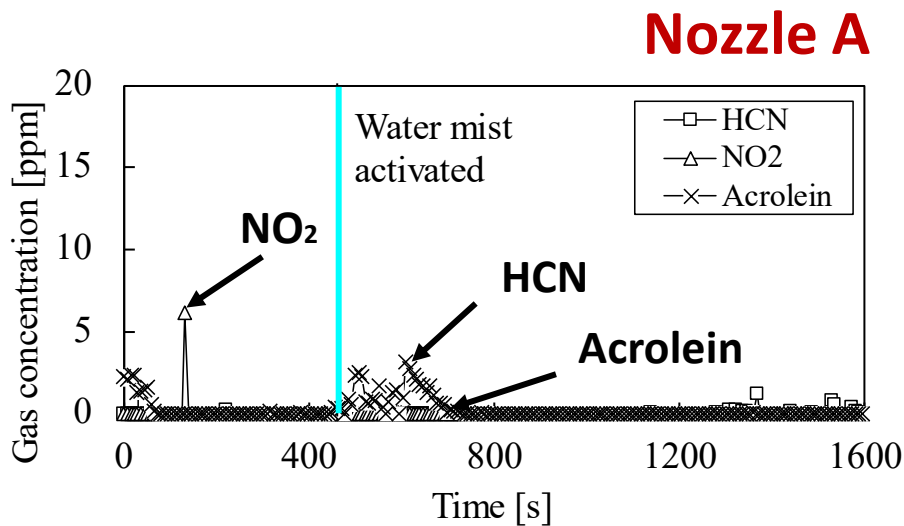
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Toxic gas concentrations

- Test sample: **PE burning** with water mist activation
- **Nozzle A: 20 cm** and **Nozzle B: 25 cm** below the ceiling
- Measured by **FTIR gas analyzers**



HCN: loss of consciousness,
respiratory restraining

NO₂: cause the upper airway and
mucous membrane irritation

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- The water mist instantly **increased the concentrations of HCN and acrolein** produced from the combustion of thermoplastic polymers.
- It can be deduced that **forming NO** affected to the production of HCN due to the thermal NO_x reaction that occurred in PE burning could produce HCN as an intermediate product.

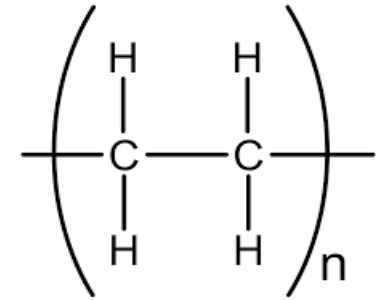


Fig. 16 PE chemical structure

Conclusions

- The influence of water droplet size is related to **time to extinguish** and **flame characteristics**. Also, water mist plays a dominant role to control the flame size instead of fire extinguishing.
- Toxic gas concentrations, especially **CO**, are associated with the water mist in mean droplet diameter $\sim 106.2 \mu\text{m}$ discharged on natural polymer due to the water gas reaction.
- **HCN** and **acrolein** are generated with the size of water mist on synthetic thermoplastic polymers, droplet diameter $\sim 262.7 \mu\text{m}$.

Future work

- The velocity and flow rate of water mist droplets depended on the operating pressure will be studied in the future.

Acknowledgement

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**Thank you for your
kind attention!**